



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4154-041
Job Sheet 169226



Part No: D4154-041

Job Qty: 4 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV F IPP Rev:A 10.09.21 new issue DD verf:EC IPP Rev:B 10.11.04 added DT9684 DD verf:EC IPP Rev:C 11.04.14 as per dwg revB DD verf:EC IPP Rev:D 12.09.14 as per dwg revE DD verf:JLM IPP REV:E 15.1016 AS PER DWG REV:F7 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/14/17	12/14/17	0.00	0.00	Start Up Large Fab-2		BYC 17/12/07
100	Large Fab	4 pcs	12/14/17	12/14/17	0.00	13.79	Large Fab 1		BYC 17/12/08
110	QC	4 pcs	12/14/17	12/14/17	0.00	0.00	QC9		PD 17-12-14
120	QC	4 pcs	12/14/17	12/14/17	0.00	0.00	QC5		PD 17-12-14
150	Small Fab	4 pcs	12/15/17	12/15/17	0.00	0.33	Small Fab-6		✓ AS DEC 16 2017
160	QC	4 pcs	12/15/17	12/15/17	0.00	0.00	QC5		
170	Packaging	4 pcs	12/15/17	12/15/17	0.00	0.00	Packaging3-2		FPOOD
180	QC21-SA	4 Ea	12/15/17	12/15/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4154-1	4	7	0	0
	D4155-041	4	11	0	0

Rockguard 138637

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		PART NO: D4154-041 Revision: Operation: Start up Operation Change No:	
Date : _____		Step #: _____		QTY Effective : _____			
Description Work Order Deviation							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Un ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/U ☐ Drill Holes ☐	
				Misaligned/off center ☐		Turning Sequence ☐	
OTHER : _____							



Wearplate Assembly

Mfg Date: 12/06/17
Job No: 169226

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K64 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com